

TECHNICAL SPECIFICATION

OKS 616 GEPARD CASUAL LEATHER SHOE

1. GENEL ÖZELLİKLER:

1. The items listed below cover the general characteristics of the shoe.
2. Artificial material will not be used in the parts of the shoes that come into direct contact with the foot.
3. The material description and specifications to be used in shoes (**TS 4117 EN ISO 2589**) are as follows.

	Description	Material
1	Upper	Full grain leather 1,4 - 1.6mm thickness
2	Quarter	Full grain leather 1,4 - 1.6mm thickness (perforated optional)
3	Collar	Full grain leather 1,4 - 1.6mm thickness
4	Insole	2.00 mm Thickness salpa leather (bonded leather fibre material)
5	Foot ped	Antibacterial preformed high density PU
6	Lining	Antibacterial, sweat absorbing 180 gr polyester
7	Tongue	Full grain leather 1,1 – 1.2mm thickness
8	Stiffener (Thermoplastik)	1,00mm
9	Toe Puff (Thermoplastik)	1,00mm
10	Lace	110 cm polyester
11	Outsole	Abriation resistant anti slip rubber

1. There should be no difference in appearance, shape, size, workmanship and color between the singles left and right of a pair of shoes that have all finished production operations.
 - 1.1. When manually checked in-shoe, lining, tongue and other parts should also not have uncomfortable wrinkles and sewing errors in the foot.
 - 1.2. Hot melt process, thermoplastic materials without solvents will be used to ensure the desired hardness in bombe and fore.

2. Upper

- 1.1. It will be made of leather (TS 225/1.2) with a 1st class screw with a thickness of 1.4-1.6 mm, there will be no knife cuts on the skin.
- 1.2. The lining should be sewn together with the counter and also glued. Gin and similar materials affected by water should not be used in bonding.
- 1.3. Polyester or nylon yarn should be used in seams with break strength not less than 2 kg.

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1. The frequency of stitches should be 3-8 pieces per centimeter

 1. The tongue should be attached to the upper with reinforced seam so as not to disturb the foot.

 - 2.1. The collar should be sewn as a Jumpsuit with a lining and contain a 4.00mm polyurethane sponge. It should be capable of not disturbing the ankle.

 1. Seam ends should be reinforced at the end places, two-row seams should not get on top of each other, there should be no sewing errors such as thread jumps, thread lint.

 1. The leather used in the upper will provide the following strength values

Thickness of leather TS 4117 : 1.4-1.5 mm
Bouncing Strength TS 3376 : 20 N/mm²
Tearing Strength TS 4118-2 : 100 N

7, PACKAGING, QUANTITY AND DELIVERY INFORMATION:

- 7.1. Each pair of shoes (eligible to prevent deformation of the shoe by crushing) will be in a box
Each Carton will contain 12 pairs of shoes

- 7.2. Shoe numbers must be clearly written on boxes and boxes

